

## **Job Description:**

### **Experienced Aerospace CNC Machinist – CNC Mill Set-up and Machine Operators**

#### Minimum Requirements:

- Must be a United States citizen.
- High School diploma or equivalent education.
- The ability to use basic measurement equipment. Calipers, Micrometers, Indicators, Dial Bores, Air Gages and other equipment as necessary.
- The ability to read simplified blueprints.
- An understanding of basic mathematics.
- Basic computer skills.
- Have the ability to communicate effectively in English.
- Have the ability to work with others as a team.
- Good manual dexterity.
- Ability to lift 30 lbs.

#### Key Skills and Competencies:

- Minimum 5 years' experience preferred for set-up persons.
- 2 years' experience for machine operators.
- Experience in setting up and operating 3 Axis Vertical CNC Mills, 4 & 5-Axis Horizontal Mills. Such as: Mori Seiki with FANUC controls and Grob G350 with Siemens controls.
- Knowledge of tool holders, cutting tools, boring heads, fixtures, inserts and other accessories.
- Utilize all necessary gages and equipment to properly inspect part accuracy.
- Be able to detect and adjust machines to correct any defect or problem with part setup.
- Must be able to follow written and verbal instructions and have a high attention to detail.
- Knowledge of G and M codes.
- Knowledge and understanding of CNC mill programs.
- Maintain all records required.
- Maintain a clean and safe work environment. Following safety, 5s and environmental procedures and regulations.

#### Company Requirements and Benefits:

Pre-employment Drug Screening/Background Check.

Full time 40 hours a week plus overtime when available.

1<sup>st</sup> and 2<sup>nd</sup> shift available.

2nd shift will receive a 10% shift differential.

Health / Dental / Vision / Optional life insurance available after 60 days.  
401k available after 90 days.  
Paid Holidays.

Must respond with resume and work experience to be considered.